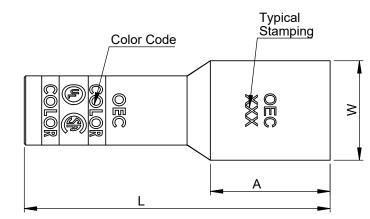
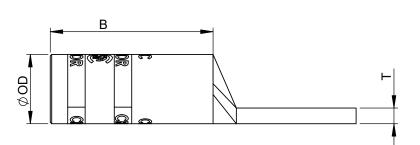
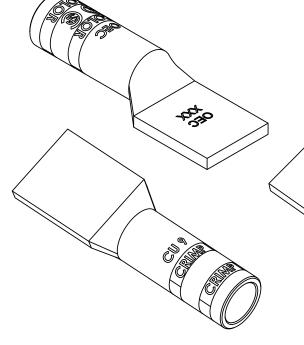
	8			7		6				5			4			3		
F	Catalog Id		Conductor			Stud Size	Dimensions				Color Code	Installation Tooling						
	Without Inspection Window (Fig-1)	With Inspection Window (Fig-2)	AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod. Range		OD	L	В	w	А	т		Burndy Model - Y3 Y39, Y750, PAT7 PAT750LI		ILC-12-N, H-N, ILCB-12	Huskie Mo EP-510C Index	Die
	BT98077	PBT98077	100	400 300 (G,H,I,K,M) 400 - #4/ 313(DLO)	100 #1/0	1/2	0.94 [24.10]	3.86 [98.00]	1.99 [50.50]	1.39 [35.20]	1.40 [35.50]	0.17 [4.50]	Blue	U32RT	ILD-16	ILD - 76	HT41BK	
	BT98078	PBT98078	400		400 - #4/0 —	5/8	0.94 [24.10]	3.86 [98.00]	1.99 [50.50]	1.39 [35.20]	1.40 [35.50]	0.17 [4.50]		U30ART	ILD-10	ILD - 76		







## Note:

8

Ε

D

С

В

Α

- Manufactured from high strength seamless Copper tubing
- Color coded die index and crimp marks
- Electro-Tin plated for corrosion resistance
- Pre-filled with oxide inhibitor and capped with color coded cap.
- UL486A/B Listed for Wire Connectors
- UL Listed and CSA Certified with competitor's compression tools
- Listed for use with class B & C, flex class G, H, I, K, M & DLO cable

## Crimping Instructions

• Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.

- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.
- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.

7

- Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.
- For Short Barrel Connectors, apply 1 crimp,
- For Long Barrel Connectors, apply 2 crimps on the color coded bands

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO OEC AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

6

5

Fig-1

4

3 PL. DEC. ±.01	5 ANGLES
DWG. N OC	NO. <b>2-0011</b>
MATERIAL	Refer I

OLERANCES-UNLESS OTHI PECIFIED

PL. DEC. ±.015 CHECK SP 03.03.25 106 Northfield Avenue, Edison, NJ 08837, APPROVED 03.03.25 M.K. hone: +1 732-479-0469 www.oec-americas.com ROJECTION: FIRST ANGLE SIZE A3 TITLE: Copper One Hole Long -(Ð)- $\overline{\frown}$ Barrel Compression Lug Α Blank Tang Refer Note Cat Id. BT98077 - BT98078 REV Refer Note FINISH OO NOT SCALE DRA T 14 OI 3 2 1

	2	)								
			Dieless							
del - Die	Green HK12	iee 40								
ς	KC12-	400	I	ndy Dieless - PAT444S & PAT4PC834LI. Ilsco Dieless -IDT-6, IDT-6H, IDTB-6, IDTB-6-LIO, TB-6DF1000-P,IDT-12-N, IVTB-6. eenlee & NSI Dieless - HK12ID, EK12IDL, N12ID.						
								Ε		
			lr M	nspec /indc	otion					
FF30										
		$\sum$		$\checkmark$						
					$\mathcal{I}$			С		
		Fi	g-2							
								В		
				1	OLERANCE					
		OD			B	A	W			
HERWISE		±0.2	0 ±1	.0	±0.50	±0.50	±1.0	<u> </u>		
C.L. ±.015	DRAWN CHECK	R.P S.P.	03.03.25							