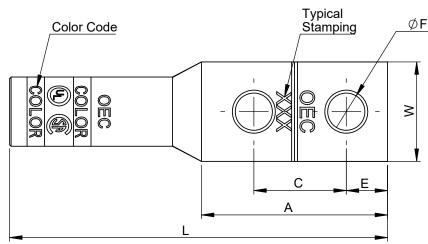
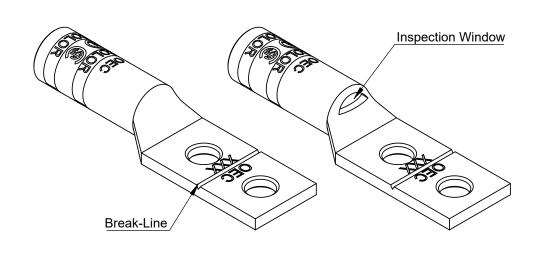
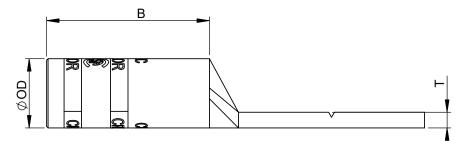
	8		7		e		6			5			4		-	3		2		1	-			
F	Catalog Id		Conductor			0, 10,	Dimensions									Installation Tooling								
	Without Inspection Window Insp (Fig-1)	With bection Window (Fig-2)	AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod. Range	Stud Size	OD	L	в	A	w	т	ØF	E	с	Color Code	Burndy Model - Y35, Y39, Y750, PAT750, PAT750LI	llsco IL(ILC-12-H-I	C-12-N, N, ILCB-12	Huskie Model - EP-510C Die Index	Greeniee HK1240	Dieless		
	BA98109	PBA98109	600	400 (G,H,I,K,M)	600 - 250	0 K.M)	1/2	1.18 [30.20]	5.79 [147.00]	2.24 [57.00]	2.99 [76.00]	1.72 [43.60]	0.25 [6.40]	0.51 [13.00]	0.62 [15.70]	1.75 [44.50]	0	U36RT ILD-17	U D 47	7 ILD - 94	HT41HH /	KC12-600	Burndy Dieless - PAT444S & PAT4PC834LI. IIsco Dieless -IDT-6, IDT-6H, IDTB-6, IDTB-6-LIO,	
E	BA98109A F	98109A PBA98109A		444(DLO)		1.18 [30.20]	4.60 [117.00]	2.24 [57.00]	1.81 [46.00]	1.72 [43.60]	0.25 [6.40]	4.13 [10.50]	0.38 [9.70]	1.00 [25.40]	Green	U36RT U32ART	ILD-17	ILD - 94	HT41HH / HT41BM	NG 12-000	TB-6DF1000-P,IDT-12-N, IVTB-6. Greenlee & NSI Dieless - HK12ID, EK12IDL, N12ID.	E		
	Typical Color Code Stamping ØF																							







5

4

Note:

D

С

В

А

- Manufactured from high strength seamless Copper tubing
- Color coded die index and crimp marks
- Electro-Tin plated for corrosion resistance
- Pre-filled with oxide inhibitor and capped with color coded cap.
- UL486A/B Listed for Wire Connectors
- UL Listed and CSA Certified with competitor's compression tools
- Listed for use with class B & C, flex class G, H, I, K, M & DLO cable

Crimping Instructions

8

- Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.
- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel
- of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.

7

- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.
- Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.
- For Short Barrel Connectors, apply 1 crimp,
- For Long Barrel Connectors, apply 2 crimps on the color coded bands

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO OEC AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

6

3

Fig-1

Fig-2

D

С

	[D					
	TOLERANCE												
	OD	L		В	А	W	ØF						
	±0.20	±1.0	±	0.50	±0.50	±1.0	±0.20						
TOLERANCES-UNLESS OTHERWISE SPECIFIED 2 PL. DEC. ±.015 TRUE C.L. ±.015 3 PL. DEC. ±.015 ANGLES ±.015	DRAWN F	P. 08.0	DATE 03.25 03.25 03.25	DEC Usa Inc. 106 Northfield Avenue, Edison, NJ 08837, Phone: +1 732-479-0469 www.oec-americas.com									
DWG. NO. OC-0015 MATERIAL Refer Note			IZE A3	TITLE:	Α								
FINISH Refer Note				Cat Id. BA98109 - BA98109A REV DO NOT SCALE DRAWING SHEET 16 OF 19									
	2					1							