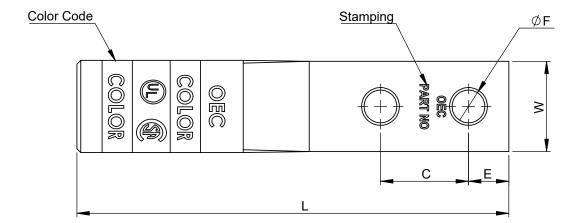
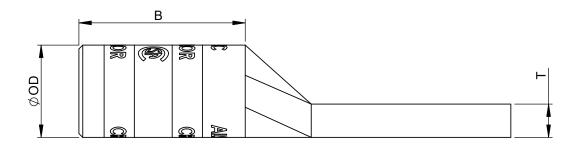
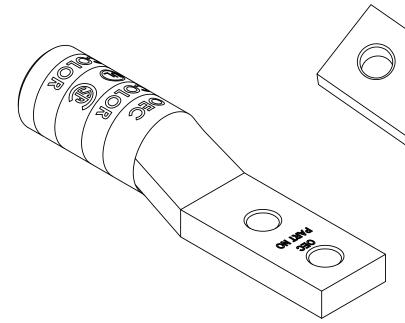
	8			7				6	6		5		5		4			3		
F	CATOLOG ID	Conductor			Stud Size			Dimensions				Cc		Color		Installation Tooling		Dieless		: nufactu or code
		AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod. Range		OD	L	В	w	Т	ØF	E	С	Code B	Burndy Mod - Y35, Y39 Y750, PAT750, PAT750LI D Set	el Burndy Model - Y35, Y39, Y750, PAT750, PAT750Ll with Ilsco Die Set	Greenlee HK1240 & EK1240LI AWG	Dieless	• Electro-T • Pre-filled • UL486A/ • UL Listed	-filled \ \$86A/B
	98556ANT	800	-	800 - 600	1/2	1.64 [41.50]	7.56 [192.00]	3.45 [85.00]	1.44 [36.50]	0.61 [15.50]	0.56 [14.20]	0.63 [16.00]	1.75 [44.50]	WHITE	-	-	-	Greenlee Dieless - Model HK12ID & EK12IDL Burndy Dieless - Model PAT444		sted for







Crimping Instructions

8

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С

В

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• Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.

- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.
- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.

7

• Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.

For Short Barrel Connectors, apply 1 crimp,

For Long Barrel Connectors, apply 2 crimps on the color coded bands

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	2			1							
ctured from high strength seamless aluminum tubing oded die index and crimp marks Tin plated for corrosion resistance d with oxide inhibitor and capped with color coded cap. /B Listed for Wire Connectors ed and CSA Certified with competitor's compression tools or use with class B & C, flex class G, H, I, K, M & DLO cable											
							E				
							D				
¥ 											
					Con I		С				
	TOLERANCE										
	OD	L	В	А	W	ØF					

	±0.20		±1.0		±0.50		±0.50	±1.0	±0.20		
TOLERANCES-UNLESS OTHERWISE SPECIFIED 2 PL DEC. ±015 TRUE C.L ±.015 3 PL DEC. ±015 ANGLES ±015		DRAWN CHECK APPROVED	R. S.F	NAME DA R.P 20.02 S.P. 20.02 M.K. 20.02		25 25 25		Inc. NJ 08837, mericas.com			
DWG. N OC MATERIAL	IO. :-0023 Refer Note				SIZ A			uminum, Tw ompression l			A
FINISH	Tin Plated							98556A SCALE DRAV	VING SH	REV IEET 16 OF 18	
		2)						1		-