

F

E

D

C

B

A

F

E

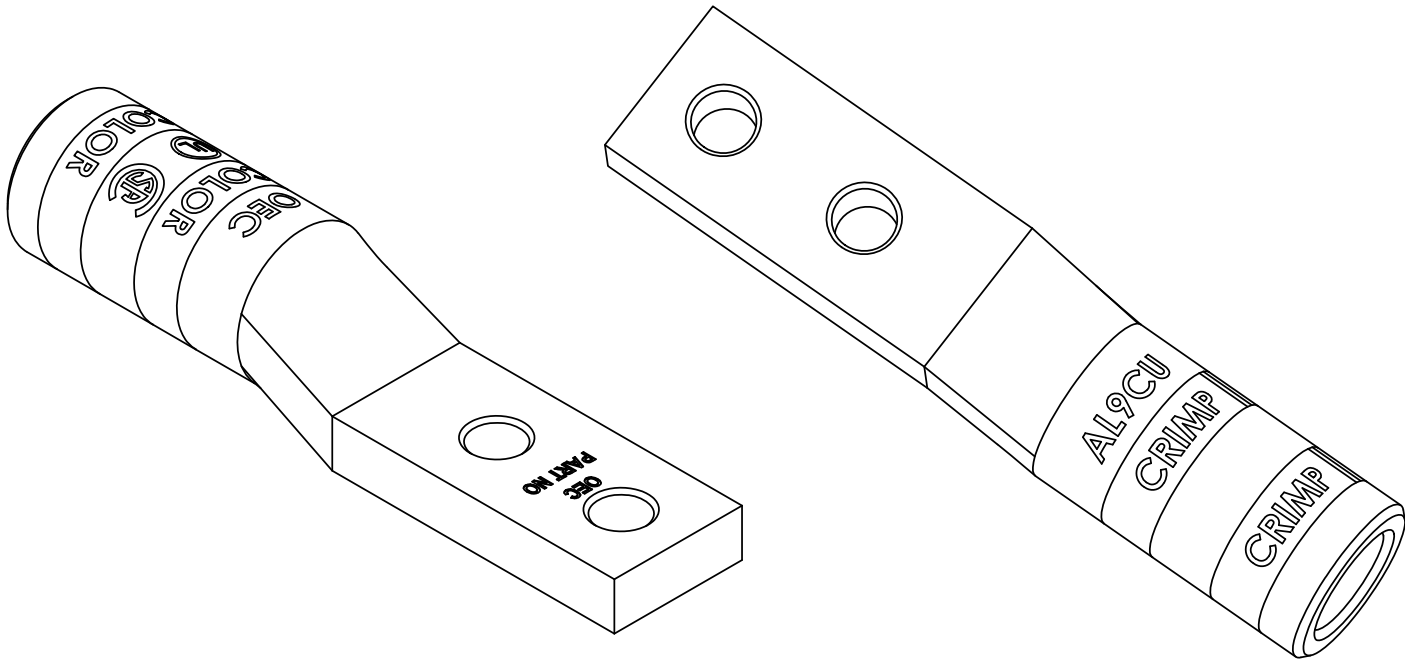
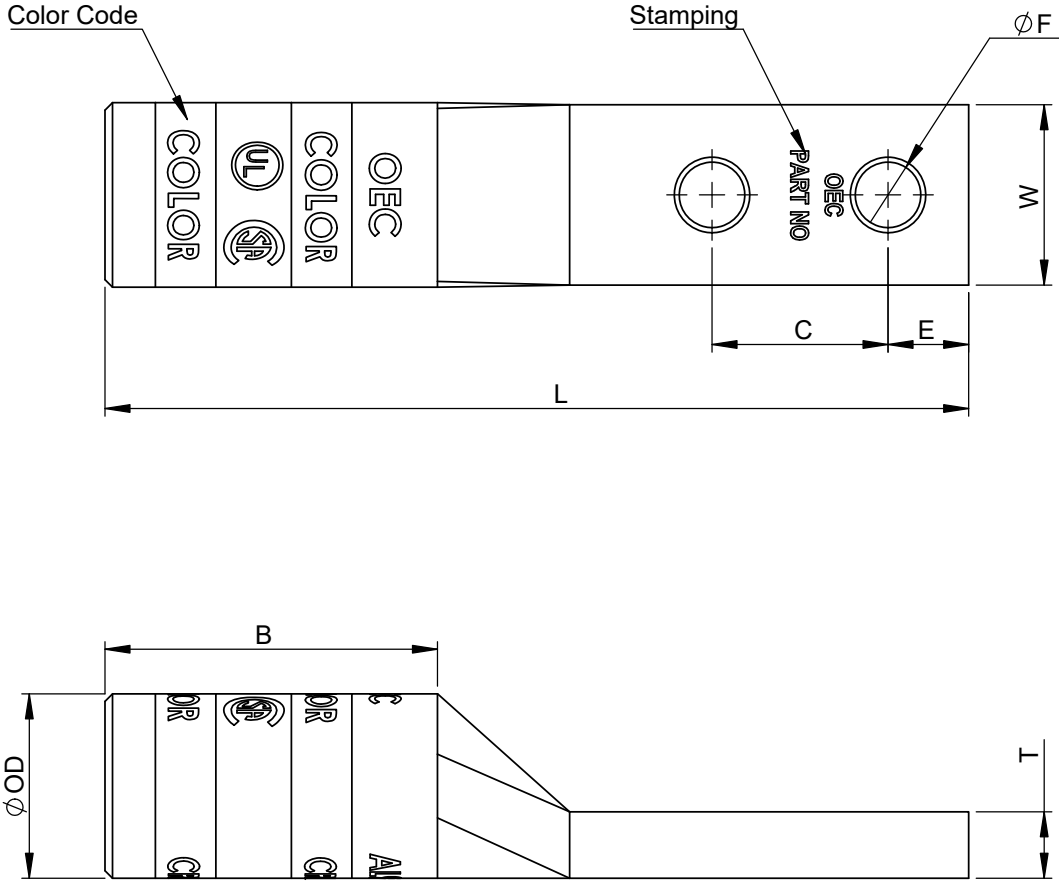
D

C

B

A

CATOLOG ID	Conductor			Stud Size	Dimensions								Color Code	Installation Tooling			Dieless
	AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod. Range		OD	L	B	W	T	ØF	E	C		Burndy Model - Y35, Y39, Y750, PAT750, PAT750LI Die Set	Burndy Model - Y35, Y39, Y750, PAT750, PAT750LI with Ilasco Die Set	Greenlee HK1240 & EK1240LI AWG	
98549NT	#4/0	#3/0	#4/0 - #1	1/2	0.83 [21.30]	5.24 [133.30]	1.40 [35.60]	0.83 [21.30]	0.32 [8.10]	0.56 [14.20]	0.62 [15.70]	1.75 [44.50]	WHITE	U28ART	ILD-298	KA12-4/0	Greenlee Dieless - Model HK12ID & EK12IDL Burndy Dieless - Model PAT444
98549ANT				3/8	0.83 [21.30]	4.45 [113.00]	1.40 [35.60]	0.83 [21.30]	0.28 [7.30]	0.41 [10.50]	0.62 [15.70]	1.00 [25.40]					
98549BNT				3/8	0.83 [21.30]	5.20 [132.00]	1.40 [35.60]	0.83 [21.30]	0.24 [6.10]	0.41 [10.50]	0.62 [15.70]	1.75 [44.50]					
98549CNT				1/2	0.83 [21.30]	4.50 [114.20]	1.40 [35.60]	0.83 [21.30]	0.24 [6.10]	0.56 [14.20]	0.62 [15.70]	1.00 [25.40]					






Crimping Instructions

- Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.
- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.
- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.
- Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.
For Short Barrel Connectors, apply 1 crimp,
For Long Barrel Connectors, apply 2 crimps on the color coded bands

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TOLERANCE					
OD	L	B	A	W	ØF
±0.20	±1.0	±0.50	±0.50	±1.0	±0.20

TOLERANCES-UNLESS OTHERWISE SPECIFIED 2 PL DEC. ±.015 TRUE C.L. ±.015 3 PL DEC. ±.015 ANGLES ±.015		NAME	DATE	 Usa Inc. 106 Northfield Avenue, Edison, NJ 08837, Phone: +1 732-479-0469 www.oec-americas.com	
	DRAWN	R.P	20.02.25		
	CHECK	S.P.	20.02.25		
	APPROVED	M.K.	20.02.25		
DWG. NO. OC-0023		PROJECTION: 	FIRST ANGLE 	SIZE A3	TITLE: Aluminum, Two Hole, Long Barrel Compression Lug, Narrow Tang
MATERIAL Refer Note					
FINISH Tin Plated					