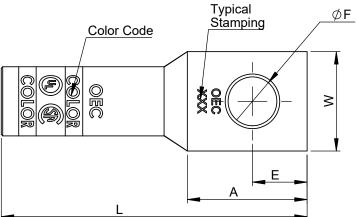
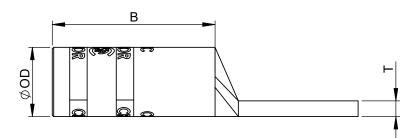
	8		7		6			5				4		4	3			2		1		
	Cata	alog Id	Conductor				Dimensions								O al an O a da	Installation Tooling				Dislage		
F	Without Inspection Window (Fig-1)	With Inspection Window (Fig-2)	AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod. Range	Stud Size	OD	L	В	A	w	т	ØF	E	Color Code	Burndy Model - Y35, Y39, Y750, PAT750, PAT750LI	IIsco ILC-12-N, ILC-12-H-N, ILCB-12	Huskie Model - EP-510C Die Index	Greeniee HK1240	_	Dieless	F
	98082B	P98082B	- 1000	750 (G,H,I,K)	100 - 750		1.52 [38.80]	5.67 [144.00]	3.15 [80.00]	1.85 [47.00]	2.18 [55.40]	0.33 [8.40]	0.56 [14.22]	0.69 [17.50]	White	-		-	-		Burndy Dieless - PAT444S & PAT4PC834LI. IIsco Dieless -IDT-6, IDT-6H, IDTB-6, IDTB-6-LIO,	
	98082C	P98082C		777(DLO)			1.52 [38.80]	5.67 [144.00]	3.15 [80.00]	1.85 [47.00]	2.18 [55.40]	0.33 [8.40]	0.65 [16.51]	0.69 [17.50]						TB-6	SI Dieless - HK12ID, EK12IDL, N12ID.	
Ε								-	Typical												Increation	Ε







D

С

В

Α

- Manufactured from high strength seamless Copper tubing
- Color coded die index and crimp marks
- Electro-Tin plated for corrosion resistance
- Pre-filled with oxide inhibitor and capped with color coded cap.
- UL486A/B Listed for Wire Connectors
- UL Listed and CSA Certified with competitor's compression tools
- Listed for use with class B & C, flex class G, H, I, K, M & DLO cable

Crimping Instructions

8

• Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.

- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.
- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.

7

• Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.

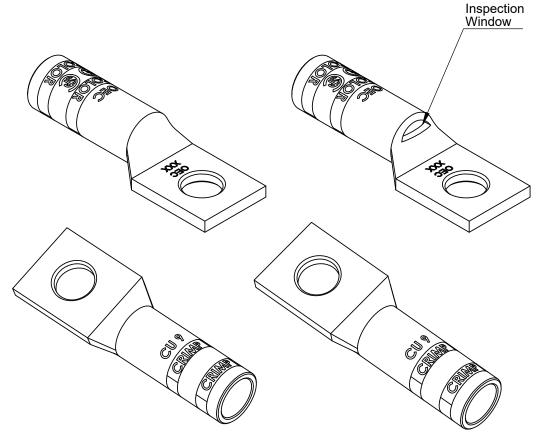
For Short Barrel Connectors, apply 1 crimp,

For Long Barrel Connectors, apply 2 crimps on the color coded bands

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO OEC AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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TOLERANCES-U SPECIFIED	NLESS OTHE
2 PL. DEC. ±.015	5 TRUE C
3 PL. DEC. ±.01	5 ANGL
DWG. I	VO.
	NO. C-000
	C-000

3

Fig-2

	TOLERANCE									
	OD		L			в	А	W	ØF	
	±0.20		±1	.0	±	0.50	±0.50	±1.0	±0.20	
HERWISE C.L. ±.015 GLES ±.015	DRAWN CHECK APPROVED	NAI R.P S.P. M.K		DA 03.03. 03.03. 03.03.	25 25 25		Inc. NJ 08837, mericas.com			
09 er Note		FIRST		SIZ A:			pper On rrel Comp			A
er Note	2				-		98082B - 9 SCALE DRAV		REV IEET 19 OF 19	
	2)						1		

D

С