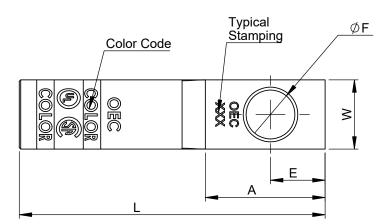
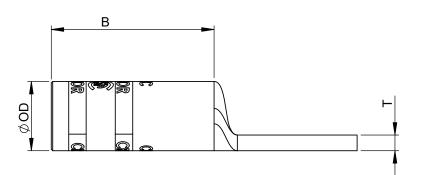
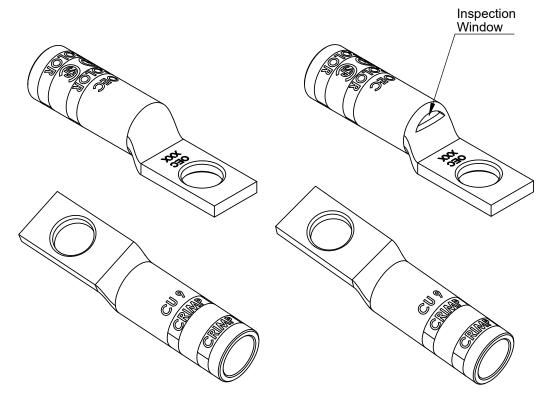
	8		7		6				5				4			3		2		1		
	Catalog Id		Conductor				Dimensions								Installation Tooling							
F	Without Inspection Window (Fig-1)	With Inspection Window (Fig-2)	AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod. Range	<ul> <li>Stud Size</li> </ul>	OD	L	в	w	A	т	ØF	E	Color Code	Burndy Model - Y35, Y39, Y750, PAT750, PAT750LI	IIsco IL ILC-12-H-	.C-12-N, N, ILCB-12	Huskie Model - EP-510C Die Index	Greeniee HK1240	– Dieless	
	98077NT	P98077NT	- 400	300 (G,H,I,K,M) 313(DLO)	400 - #4/0	1/2	0.94 [24.10]	3.86 [98.00]	1.99 [50.50]	0.94 [24.10]	1.40 [35.50]	0.17 [4.50]	0.56 [14.22]	0.51 [13.00]	Blue	U32RT		ILD-16 ILD - 76	HT41BK	KC12-400	Burndy Dieless - PAT444S & PAT4PC834LI. Ilsco Dieless -IDT-6, IDT-6H, IDTB-6, IDTB-6-LIO,	
	98078NT	P98078NT			400 - #4/0	5/8	0.94 [24.10]	3.86 [98.00]	1.99 [50.50]	0.94 [24.10]	1.40 [35.50]	0.17 [4.50]	0.65 [16.51]	0.51 [13.00]	Biue	U30ART	ILD-10				TB-6DF1000-P,IDT-12-N, IVTB-6. Greenlee & NSI Dieless - HK12ID, EK12IDL, N12ID.	IDL,
Ε		·				·																E







## Note:

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В

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- Manufactured from high strength seamless Copper tubing
- Color coded die index and crimp marks
- Electro-Tin plated for corrosion resistance
- Pre-filled with oxide inhibitor and capped with color coded cap.
- UL486A/B Listed for Wire Connectors
- UL Listed and CSA Certified with competitor's compression tools
- Listed for use with class B & C, flex class G, H, I, K, M & DLO cable

## **Crimping Instructions**

• Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.

- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.
- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.

7

- Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.
- For Short Barrel Connectors, apply 1 crimp,
- For Long Barrel Connectors, apply 2 crimps on the color coded bands

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO OEC AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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Fig-1

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51E. DEG. 1.01	J ANGLES
DWG. I OC	NO. <b>C-0010</b>
MATERIAL	Refer

OLERANCES-UNLESS OTHI PECIFIED

PL. DEC. ±.015 TRUE

FINISH Refer

3

Fig-2

						-			В			
		TOLERANCE										
	OD				В	А	W	ØF				
	±0.20 ±1.0		±(	0.50	±0.50	±1.0	±0.20					
HERWISE C.L. ±.015 GLES ±.015	DRAWN CHECK APPROVED	NAME R.P S.P. M.K.	DA 03.03. 03.03. 03.03.	<sup>3.25</sup> 106 Northfield Avenue, Edison, NJ 0								
<b>10</b> er Note			SIZ		IITLE: Copper One Hole Long Barrel Compression Lug Narrow Tang							
er Note	2					98077NT - SCALE DRAV		REV IEET 12 OF 17				
	2	)					1		'			

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