	8		7		6		5			4			3		2		1									
	Catalog Id			Conductor			Dimensions									Installation	ion Tooling									
F	Without Inspection Window (Fig-1)	With Inspection Window (Fig-2)	AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod Range	Stud Size	OD	L	В	А	w	т	ØF	E	Color Code		) ILC-12-N, 2-H-N, ILCB- 12	Huskie Model - EP-510C Die Index	Greeniee HK1240	Dieless	F					
	98066	P98066	- #4	#4 #5	#4 - #6						1/4	0.34 [8.70]	1.77 [45.00]	0.98 [25.00]	0.67 [17.00]	0.49 [12.40]	0.09 [2.20]	0.28 [7.13]	0.31 [8.00]						Burndy Dieless - PAT444S & PAT4PC834LI.	
	98066A	P98066A				3/8	0.34 [8.70]	1.91 [48.60]	0.98 [25.00]	0.81 [20.60]	0.59 [15.00]	0.07 [1.70]	0.41 [10.41]	0.37 [9.40]	Gray	U4CRT U6CABT ILD - 4	ILD - 29	9 HT41AU / HT41GE	KC12-4	Ilsco Dieless - IDT-6, IDT-6H, IDTB-6, IDTB-6-LIO, TB-6DF1000-P, IDT-12-N,						
	98066B	P98066B				5/16	0.34 [8.70]	1.77 [45.00]	0.98 [25.00]	0.67 [17.00]	0.49 [12.40]	0.09 [2.20]	0.34 [8.63]	0.31 [8.00]		U6CABT				IVTB-6.						
	98066C	P98066C						#10	0.34 [8.70]	1.77 [45.00]	0.98 [25.00]	0.67 [17.00]	0.56 [14.20]	0.09 [2.20]	0.21 [5.56]	0.31 [8.00]						Greenlee & NSI Dieless - HK12ID, EK12IDL, N12ID.				

Ε

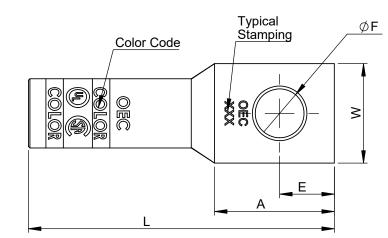
D

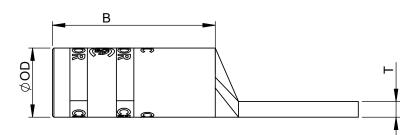
С

\_\_\_\_

В

А





## Note:

8

- Manufactured from high strength seamless Copper tubing
- Color coded die index and crimp marks
- Electro-Tin plated for corrosion resistance
- Pre-filled with oxide inhibitor and capped with color coded cap.
- UL486A/B Listed for Wire Connectors
- UL Listed and CSA Certified with competitor's compression tools
- Listed for use with class B & C, flex class G, H, I, K, M & DLO cable

## **Crimping Instructions**

• Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.

- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.
- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.

7

• Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.

For Short Barrel Connectors, apply 1 crimp,

For Long Barrel Connectors, apply 2 crimps on the color coded bands

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO OEC AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

6

5

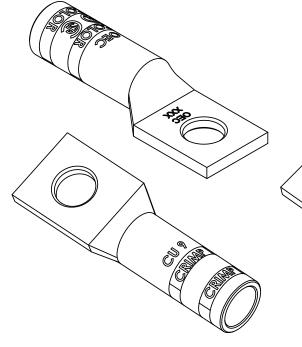
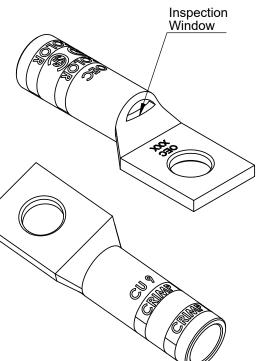


Fig-1

4

TOLERANCES-U SPECIFIED	NLESS OTHE
2 PL. DEC. ±.015	TRUE C
3 PL. DEC. ±.01	5 ANGLE
00	C-000
MATERIAL	Refer
FINICIA	Refer
	2 PL. DEC. ±.015 3 PL. DEC. ±.01 DWG. 1

3



Ε

D

С

Fig-2

	TOLERANCE													
	OD					В	А	W	ØF					
	±0.20		±1.0		±0.50		±0.50	±1.0	±0.20					
HERWISE		NA	ME	DA	TE		000	Usa	_					
C.L. ±.015	DRAWN F		.P 01.03		25		Inc.							
SLES ±.015	CHECK S		.P. 01.03		25	106 No	106 Northfield Avenue, Edison, NJ 08837,							
1.010	APPROVED N		И.К. 01.03.		25		none: +1 732-479-0469 www.oec-americas.com							
09				SIZ A		TITLE: Copper One Hole Long								
er Note	:					Barrel Compression Lug								
er Note	•					Cat Id. 98066 - 98066C REV								
	2							1		-				