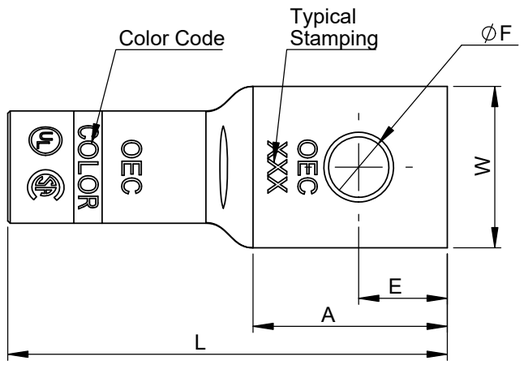
Catalog Id		Conductor			Stud Size	Dimensions								Color Code	Installation Tooling					Dieless
Without Flared Barrel (Fig-1)	With Flared Barrel (Fig-2)	AWG	Flex Conductor G,H,I,K,M & DLO	Expanded Cod. Range		OD	L	B	A	W	T	∅F	E		Burndy Model - Y35, Y39, Y750, PAT750, PAT750LI	IIsco ILC-12-N, ILC-12-H-N, ILCB-12		Huskie Model - EP-510C Die Index	Greeniee HK1240	
98014	F98014	#1	#2	#1 - #6	1/4	0.46 [11.90]	1.83 [46.6]	0.83 [21.00]	0.81 [20.60]	0.67 [17.10]	0.11 [2.70]	0.25 [6.40]	0.37 [9.40]	Green	U1CRT U4CABT	ILD-7	ILD - 37	HT41AX	KC12-1	Burndy Dieless - PAT444S & PAT4PC834LI. IIsco Dieless -IDT-6, IDT-6H, IDTB-6, IDTB-6-LIO, TB-6DF1000-P, IDT-12-N, IVTB-6. Greenlee & NSI Dieless - HK12ID, EK12IDL, N12ID.
98015	F98015				5/16	0.46 [11.90]	1.83 [46.6]	0.83 [21.00]	0.81 [20.60]	0.67 [17.10]	0.11 [2.70]	0.33 [8.40]	0.37 [9.40]							
98016	F98016				3/8	0.46 [11.90]	1.83 [46.6]	0.83 [21.00]	0.81 [20.60]	0.67 [17.10]	0.11 [2.70]	0.41 [10.50]	0.39 [10.00]							
98016A	F98016A				1/2	0.46 [11.90]	1.83 [46.6]	0.83 [21.00]	0.81 [20.60]	0.71 [18.00]	0.10 [2.50]	0.51 [13.00]	0.39 [10.00]							



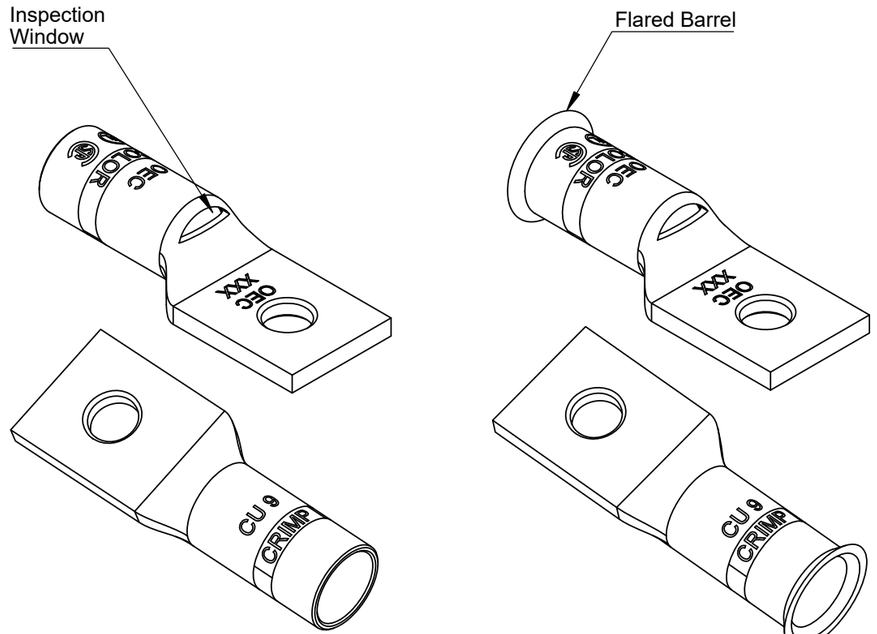


Fig-1

Fig-2

Note:
- Manufactured from high strength seamless Copper tubing
- Color coded die index and crimp marks
- Electro-Tin plated for corrosion resistance
- Pre-filled with oxide inhibitor and capped with color coded cap.
- UL486A/B Listed for Wire Connectors
- UL Listed and CSA Certified with competitor's compression tools
- Listed for use with class B & C, flex class G, H, I, K, M & DLO cable

Crimping Instructions

- Select the proper lug or splice connector for the size of cable being installed, ensuring that the size matches the description in the table.
- Strip the insulation from the cable to a length so that the stripped area of the cable can be completely inserted into and fill the barrel of the lug or splice. Carefully strip the insulation from the cable without nicking the strands.
- Clean the stripped portion of the cable to remove oxide films.
- The stripped portion of the cable must be clean and inserted completely into the connector barrel.
- Using the tool and die combination specified for that connector in the table above, install crimps, leaving a space of 1/8 inch minimum between successive crimps.
  For Short Barrel Connectors, apply 1 crimp,
  For Long Barrel Connectors, apply 2 crimps on the color coded bands

TOLERANCE					
OD	L	B	A	W	∅F
±0.20	±1.0	±0.50	±0.50	±1.0	±0.20

TOLERANCES-UNLESS OTHERWISE SPECIFIED
2 PL. DEC. ±.015 TRUE C.L. ±.015
3 PL. DEC. ±.015 ANGLES ±.015

	NAME	DATE
DRAWN	R.P	14.02.25
CHECK	S.P.	14.02.25
APPROVED	M.K.	14.02.25

OEC Usa Inc.
106 Northfield Avenue, Edison, NJ 08837,
Phone: +1 732-479-0469 www.oec-americas.com

DWG. NO. OC-0001
PROJECTION: FIRST ANGLE
SIZE A3
TITLE: Copper One Hole Standard Barrel Compression Lug
MATERIAL Refer Note
FINISH Refer Note
Cat Id. 98014-98016A REV
DO NOT SCALE DRAWING SHEET 6 OF 19

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